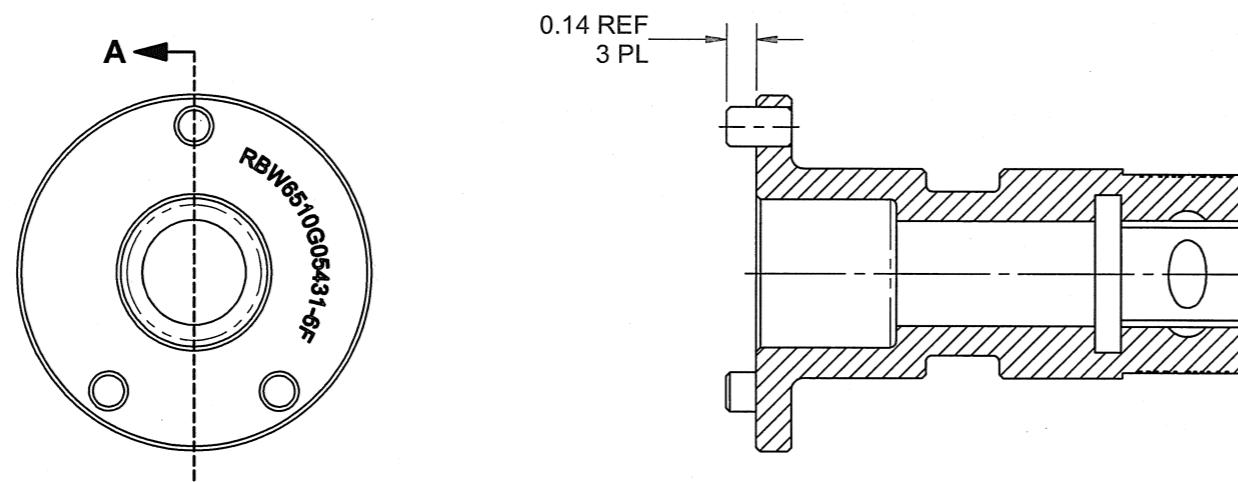
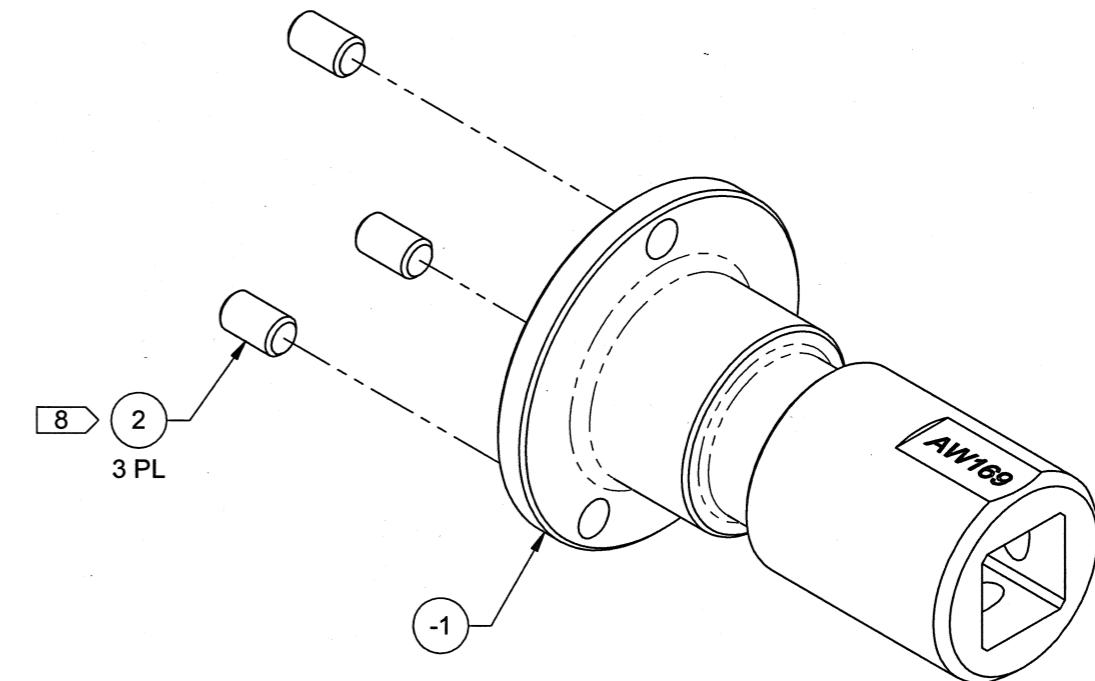


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6510G05431-6F-1	WRENCH
2	3	McMaster#98381A502 OR EQUIV.	STEEL DOWEL PIN 3/16" DIA. X 5/16" LG.

D

D

**SECTION A-A****RBW6510G05431-6F WRENCH ASSEMBLY #2**

9

B

B

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 2 FLUSH WITH SURFACE OF ITEM -1, AND REMOVE EXCESS
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-797	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	REV. A	
MFG. APPR.	JFC	TOOL PART #	
APPROVED	<i>WT</i>	RBW6510G05431-6F	
DATE 2019-07-03		TITLE	
		WRENCH ASSEMBLY #2	
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A

